

M21 MAG-lassen van koolstof- en koolstof/mangaan staalsoorten



Deze serie beschermgassen voldoet aan de normen voor M21 (volgens ISO14175) zoals veelvuldig toegepast in las methode kwalificaties (LMK)

M21 ArC 20

De classificatie

De gassen in relatie tot de component (afnemend van meer tot minder)

Het gas % in het mengsel zonder het basis gas (doorgaans argon)

Ar: Argon
C: Carbon Dioxide

Veiligheidsinformatie over gassen gasmengsels vindt u op www.airproducts.nl/msds

tell me more...

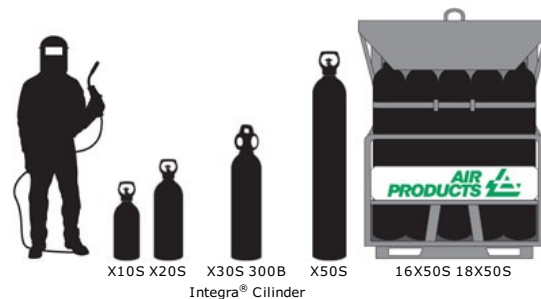
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Standaard cilinders

| ISO-benaming | | Bestel Code | Afmeting | Afsluiter | druk | Inhoud |
|--------------|----------------|-------------|----------|---------------|------|---------------------|
| M21 ArC 20 | 80% Ar/20% CO2 | 14399 | X30S | Snelkoppeling | 300B | 9.85m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 14400 | X50S | NEVOC | 300B | 16.41m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 14766 | X10S | NEN RU 3 | 200B | 2.33m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 14767 | X20S | NEN RU 3 | 200B | 4.67m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 14770 | X50S | NEN RU 3 | 200B | 11.67m ³ |

Standaard cilinderpakketten

| ISO-benaming | | Bestel Code | Afmeting | Afsluiter | druk | Inhoud |
|--------------|----------------|-------------|----------|-----------|------|----------------------|
| M21 ArC 20 | 80% Ar/20% CO2 | 14396 | 18X50S | NEVOC | 300B | 295.42m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 14765 | 16X50S | NEN RU 3 | 200B | 224.03m ³ |
| M21 ArC 20 | 80% Ar/20% CO2 | 163881 | 16X50S | NEN RU 3 | 200B | 224.03m ³ |



Cilinder- en cilinderpakket specificatie

| Afmeting | druk | Hoogte | Diameter | Breedte | Lengte | leeg-gewicht (tarra) | gevuld-gewicht (bruto) |
|----------|------|--------|----------|---------|--------|----------------------|------------------------|
| X10S | 200B | 655mm | 176mm | | | 19Kg | 23.03Kg |
| X20S | 200B | 90mm | 20.7mm | | | 40Kg | 48.06Kg |
| X30S | 300B | 1080mm | 230mm | | | 49.25Kg | 66.25Kg |
| X50S | 200B | 1675mm | 230mm | | | 70.18Kg | 90.32Kg |
| X50S | 300B | 1675mm | 230mm | | | 79.11Kg | 107.44Kg |
| 16X50S | 200B | 2148mm | | 1000mm | 1440mm | 1792.88Kg | 2115.17Kg |
| 18X50S | 300B | 2138mm | | 862mm | 1190mm | 1688.24Kg | 2198.21Kg |